

- ±0.25% Test Gauge Accuracy
- 316L Stainless Steel Wetted Parts
- 1.5" or 2.0" Tri-Clamp®

- Keypad Setup with Pass Code Protection
- Selectable Units
- Store Minimum and Maximum Readings

- Food Processing
- Dairy and Breweries
- Pharmaceutical

**Specifications**

**Ranges and Resolution**

See table below for standard ranges and units  
See table on next page for available engineering units  
Resolution is fixed for each engineering unit

**Accuracy**

Accuracy includes linearity, hysteresis, repeatability  
Accuracy: ±0.25% of full scale ±1 least significant digit  
Sensor hysteresis: ±0.015% FS, included in accuracy  
Sensor repeatability: ±0.01% FS, included in accuracy

**Display**

3 readings per second nominal display update rate  
4 digit LCD, 0.5" H and 5 character 0.25" H alphanumeric  
Red LED backlight active for 1 minute (user configurable)

**Batteries, Battery Life, Low Battery Indication**

2 AA alkaline  
Up to 1500 hours depending on backlight usage  
Low battery symbol on display

**Auto Shutoff**

User selectable 1 minute to 8 hours or front button on/off  
Factory default 5 minutes, unless other time is specified

**Controls and Functions**

Three front buttons: zero/clear, on/off, min/max memory  
Zero button is for gauge reference models only

**Memory**

Minimum and/or maximum readings stored in memory  
Readings cleared or stored at shutoff  
User configurable

**Calibration and Setup**

Pass code protected setup and calibration via keypad  
Non-interactive zero, span, and linearity, ±10% of range

**Sanitary Seal**

3-A certified Tri-Clamp flush diaphragm sanitary seal  
NEOBEE® M-20 fill  
All 316L stainless steel construction  
Optional electropolish passivation

**Weight (approximate)**

1.5" gauge: 2 lbs shipping: 3 lbs  
2.0" gauge: 2.5 lbs shipping: 3.5 lbs

**Housing and Materials**

NEMA 4X ABS/polycarbonate case, polycarb. label, rear gasket  
Conformal coating on circuit boards for moisture resistance.

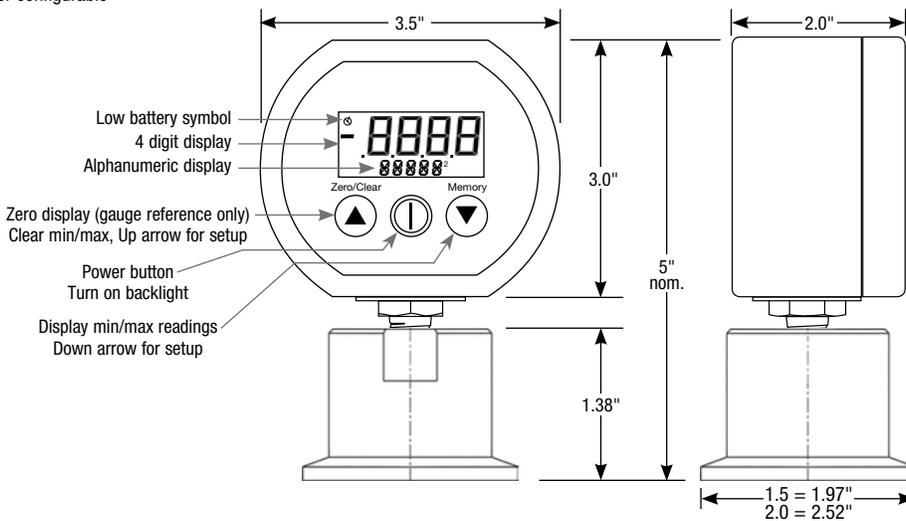
**Maximum Working Pressure**

1.5": 2 X pressure range  
2.0": 2 X pressure range or 550 psi for 300 psi sensor  
Maximum pressure dependent on type of clamping device  
112.5% FS out-of-range display: |---| or |---|

**Environmental**

Storage temperature: -40 to 203°F (-40 to 95°C)  
Operating temperature: -4 to 185°F (-20 to 85°C)  
Compensated temperature: 32 to 158°F (0 to 70°C)  
Thermal effect due to fill: Up to 1.2 psi from 0 to 70°C  
Positional effect: Up to 0.14 psi

Quick Link: [cecomp.com/san](http://cecomp.com/san)



Default Range and Units See next page for additional units	Vacuum Service	1" or 1.5" Tri-Clamp	Max. psi*	2" Tri-Clamp	Max. psi*
-14.70 to 15.00 psig	Yes	DSGB315N±15PSIG	30 psig	DSGB320N±15PSIG	30 psig
-29.9 inHg to 15.0 psig	Yes	DSGB315N30V15PSIG	30 psig	DSGB320N30V15PSIG	30 psig
15.00 to 0 psi absolute	Yes	DSGB315N15PSIA	30 psig	DSGB320N15PSIA	30 psig
0 to 14.70 psig vacuum	Yes	DSGB315N15PSIGVAC	30 psig	DSGB320N15PSIGVAC	30 psig
0 to 15.00 psig	Yes	DSGB315N15PSIG	30 psig	DSGB320N15PSIG	30 psig
30.00 to 0 psi absolute	Yes	DSGB315N30PSIA	60 psig	DSGB320N30PSIA	60 psig
0 to 30.00 psig	No	DSGB315N30PSIG	60 psig	DSGB320N30PSIG	60 psig
0 to 60.00 psig	No	DSGB315N60PSIG	120 psig	DSGB320N60PSIG	120 psig
100.0 to 0 psi absolute	Yes	DSGB315N100PSIA	200 psig	DSGB320N100PSIA	200 psig
-29.9 inHg to 100.0 psig	Yes	DSGB315N30V100PSIG	200 psig	DSGB320N30V100PSIG	200 psig
0 to 100.0 psig	Yes	DSGB315N100PSIG	200 psig	DSGB320N100PSIG	200 psig
-29.9 inHg to 200.0 psig	Yes	DSGB315N30V200PSIG	400 psig	DSGB320N30V200PSIG	400 psig
0 to 200.0 psig	Yes	DSGB315N200PSIG	400 psig	DSGB320N200PSIG	400 psig
0 to 300.0 psig	No	DSGB315N300PSIG	600 psig	DSGB320N300PSIG	550 psig

Option—add to end of model number	
-E	Electropolished sanitary fitting
Calibration certificates—order separately	
CD	Calibration data, 5 test points, test date
NC	NIST certificate with traceability documentation, 5 test points and date

\*Maximum pressure dependent on type of clamping device

NEOBEE—Reg TM Stepan Specialty Products, LLC  
Tri-Clamp—Reg TM Alfa Laval Inc.

Ranges and Selectable Units

Range Codes

The range code in the gauge model number indicates the default range when the gauge is ordered. Any listed engineering unit may be ordered as the default.

Selectable Ranges

Engineering units may be changed to any of those listed in the same group as shown in the table below.

Conversion

Engineering unit conversions are calculated from the factory default unit to the newly selected units.

Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units
15PSIA	15.00 to 0 psia	±15PSIG	-15.00 to 15.00 psig	60PSIG	0 to 60.00 psig	-15V100PSIG	-15.0 to 100.0 psig
30INHGA	30.00 to 0 inHg abs	-30INHG/15PSIG	-30.00 inHg to 15.00 psig	120INHGG	0 to 120.0 inHg	-30INHG/100PSIG	-30.0 inHg to 100.0 psig
400INH2OA	400.0 to 0 inH2O abs	±30INHGG	-30.00 to 30.00 inHg	1660INH2OG	0 to 1660 inH2O	-30V200INHGG	-30.0 to 200.0 inHg
240ZINA	240.0 to 0 oz/in <sup>2</sup> abs	±400INH2OG	-400 to 400 inH2O	960ZING	0 to 960 oz/in <sup>2</sup>	-400V2770INH2OG	-400 to 2770 inH2O
1000GCGMA	1000 to 0 g/cm <sup>2</sup> abs	±240ZING	-240.0 to 240.0 oz/in <sup>2</sup>	4200GCMG	0 to 4200 g/cm <sup>2</sup>	240V1600ZING	-240 to 1600 oz/in <sup>2</sup>
760MMHGA	760.0 to 0 mmHg abs	±1000GCMG	-1000 to 1000 g/cm <sup>2</sup>	3100MMHGG	0 to 3100 mmHg	760V5200MMHGG	-760 to 5200 mmHg
760TORRA	760.0 to 0 torr abs	±760MMHGG	-760 to 760 mmHg	3100TORRR	0 to 3100 torr	760V5200TORRG	-760 to 5200 torr
1000MBARA	1000 to 0 mbar abs	±760TORRR	-760 to 760 torr	4100MBARG	0 to 4100 mbar	-100V700KPAG	-100 to 700 kPa
1000CMH2OA	1000 to 0 cmH2O abs	±1000MBAR	-1000 to 1000 mbar	4200CMH2OG	0 to 4200 cmH2O	-0.1V0.7MPAG	-0.100 to .700 MPa
100KPAA	100.0 to 0 kPa abs	±1000CMH2OG	-1000 to 1000 cmH2O	140FTH2O	0 to 140.0 ftH2O	-1V7BARG	-1.00 to 7.00 bar
0.1MPAA	.1000 to 0 MPa abs	±100KPAG	-100.0 to 100.0 kPa	400KPAG	0 to 400.0 kPa	-1V7KCGMG	-1.00 to 7.00 kg/cm <sup>2</sup>
1BARA	1.000 to 0 bar abs	±0.1MPAG	-1.000 to 1.000 MPa	0.4MPAG	0 to 4.000 MPa	-1V7ATMG	-1.00 to 7.00 atm
1KGCMA	1.000 to 0 kg/cm <sup>2</sup> abs	±1BARG	-1.000 to 1.000 bar	4BARG	0 to 4.000 bar		
1ATMA	1.000 to 0 atm abs	±1KCGMG	-1.000 to 1.000 kg/cm <sup>2</sup>	4KCGMG	0 to 4.000 kg/cm <sup>2</sup>		
		±1ATMG	-1.000 to 1.000 atm	4ATMG	0 to 4.000 atm		
Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units
15PSIVAC	0 to 15.00 psig vac	30PSIA	30.00 to 0 psia	100PSIA	100.0 to 0 psia	-15V200PSIG	-15.0 to 200.0 psig
30INHGVAC	0 to 30.00 inHg vac	60INHGA	60.00 to 0 inHg abs	200INHGA	200.0 to 0 inHg abs	-30INHG/200PSIG	-30.0 inHg to 200.0 psig
400INH2OVAC	0 to 400.0 inH2O vac	850INH2OA	850 to 0 inH2O abs	2770INH2OA	2770 to 0 inH2O abs	-30V400INHGG	-30.0 to 400.0 inHg
240ZINVAC	0 to 240.0 oz/in <sup>2</sup> vac	480ZINA	480.0 to 0 oz/in <sup>2</sup> abs	1600ZINA	1600 to 0 oz/in <sup>2</sup> abs	400V5500INH2OG	-400 to 5500 inH2O
1000GCMVAC	0 to 1000 g/cm <sup>2</sup> vac	2100GCGMA	2100 to 0 g/cm <sup>2</sup> abs	7000GCGMA	7000 to 0 g/cm <sup>2</sup> abs	240V3200ZING	-240 to 3200 oz/in <sup>2</sup>
760MMHGVAC	0 to 760.0 mmHg vac	1600MMHGA	1600 to 0 mmHg abs	5200MMHGA	5200 to 0 mmHg abs	-100V1400KPAG	-100 to 1400 kPa
760TORRVAC	0 to 760.0 torr vac	1600TORRA	1600 to 0 torr abs	5200TORRA	5200 to 0 torr abs	-0.1V1.4MPAG	-0.100 to 1.400 MPa
1000MBARVAC	0 to 1000 mbar vac	2000MBARA	2000 to 0 mbar abs	7000MBARA	7000 to 0 mbar abs	-1V14BARG	-1.00 to 14.00 bar
1000CMH2OVAC	0 to 1000 cmH2O vac	2100CMH2OA	2100 to 0 cmH2O abs	7000CMH2OA	7000 to 0 cmH2O abs	-1V14KCGMG	-1.00 to 14.00 kg/cm <sup>2</sup>
100KPAVAC	0 to 100.0 kPa vac	200KPAA	200.0 to 0 kPa abs	700KPAA	700.0 to 0 kPa abs	-1V 14ATMG	-1.00 to 14.00 atm
0.1MPAVAC	0 to .1000 MPa vac	0.2MPAA	0 to .2000 to 0 MPa abs	0.7MPAA	0 to .7000 to 0 MPa abs		
1BARVAC	0 to 1.000 bar vac	2BARA	0 to 2.000 to 0 bar abs	7BARA	0 to 7.000 to 0 bar abs		
1KGCMVAC	0 to 1.000 kg/cm <sup>2</sup> vac	2KGCMA	0 to 2.000 to 0 kg/cm <sup>2</sup> abs	7KGCMA	0 to 7.000 to 0 kg/cm <sup>2</sup> abs		
1ATMVAC	0 to 1.000 atm vac	2ATMA	0 to 2.000 to 0 atm abs	7ATMA	0 to 7.000 to 0 atm abs		
Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units	Range Codes	Selectable Units
15PSIG	0 to 15.00 psig	30PSIG	0 to 30.00 psig	100PSIG	0 to 100.0 psig	200PSIG	0 to 200.0 psig
30INHGG	0 to 30.00 inHg	60INHGG	0 to 60.00 inHg	200INHGG	0 to 200.0 inHg	400INHGG	0 to 400.0 inHg
400INH2OG	0 to 400.0 inH2O	850INH2OG	0 to 850 inH2O	2770INH2OG	0 to 2770 inH2O	5500INH2OG	0 to 5500 inH2O
240ZING	0 to 240.0 oz/in <sup>2</sup>	480ZING	0 to 480.0 oz/in <sup>2</sup>	1600ZING	0 to 1600 oz/in <sup>2</sup>	3200ZING	0 to 3200 oz/in <sup>2</sup>
1000GCMG	0 to 1000 g/cm <sup>2</sup>	2100GCMG	0 to 2100 g/cm <sup>2</sup>	7000GCMG	0 to 7000 g/cm <sup>2</sup>	480FTH2O	0 to 480.0 ftH2O
760MMHGG	0 to 760.0 mmHg	1600MMHGG	0 to 1600 mmHg	5200MMHGG	0 to 5200 mmHg	1400KPAG	0 to 1400 kPa
760TORRG	0 to 760.0 torr	1600TORRG	0 to 1600 torr	5200TORRG	0 to 5200 torr	1.4MPAG	0 to 1.400 MPa
1000MBARG	0 to 1000 mbar	2000MBARG	0 to 2000 mbar	7000MBARG	0 to 7000 mbar	14BARG	0 to 14.00 bar
1000CMH2OG	0 to 1000 cmH2O	2100CMH2OG	0 to 2100 cmH2O	7000CMH2OG	0 to 7000 cmH2O	14KCGMG	0 to 14.00 kg/cm <sup>2</sup>
35FTH2O	0 to 35.00 ftH2O	70FTH2O	0 to 70.00 ftH2O	230FTH2O	0 to 230.0 ftH2O	14ATMG	0 to 14.00 atm
100KPAG	0 to 100.0 kPa	200KPAG	0 to 200.0 kPa	700KPAG	0 to 700.0 kPa		
0.1MPAG	0 to .1000 MPa	0.2MPAG	0 to .2000 MPa	0.7MPAG	0 to .7000 MPa		
1BARG	0 to 1.000 bar	2BARG	0 to 2.000 bar	7BARG	0 to 7.000 bar		
1KCGMG	0 to 1.000 kg/cm <sup>2</sup>	2KCGMG	0 to 2.000 kg/cm <sup>2</sup>	7KCGMG	0 to 7.000 kg/cm <sup>2</sup>		
1ATMG	0 to 1.000 atm	2ATMG	0 to 2.000 atm	7ATMG	0 to 7.000 atm		

Installation Precautions

- ✓ Read these instructions before using the gauge. Configuration may be easier before installation. Contact the factory for assistance.
- ✓ These products do not contain user-serviceable parts. Contact us for repairs, service, or refurbishment.
- ✓ Gauges must be operated within specified ambient temperature ranges.
- ✓ Use clamp appropriate for the pressure range of the gauge.
- ✓ Use a pressure or vacuum range appropriate for the application.
- ✓ Remove system pressures before removing or installing gauge.
- ✓ Good design practice dictates that positive displacement liquid pumps include protection devices to prevent sensor damage from pressure spikes, acceleration head, and vacuum extremes.
- ✗ Avoid permanent sensor damage! Do not apply vacuum to non-vacuum gauges or hydraulic vacuum to any gauges.
- ✗ Avoid permanent damage! NEVER touch surface of diaphragm.
- ⚠ Gauges are not for oxygen service. Accidental rupture of sensor diaphragm may cause oil inside seal to react with oxygen.

Cecomp maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See cecomp.com for latest product information. Consult factory for your specific requirements.

**WARNING:** This product can expose you to chemicals including lead, nickel and chromium, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Battery Replacement

A low battery indication will be shown in the upper left-hand corner of the display when the battery voltage falls sufficiently. The batteries should be replaced soon after the indicator comes on or unreliable readings may result.

1. Remove the 6 Phillips screws on the back of the unit.
2. Remove the battery holder. Remove batteries by lifting up the

Battery Replacement (continued)

- positive end of the battery (opposite the spring) taking care not to bend the battery holder spring.
- 3. Discard old batteries properly, do not discard into fire, sources of extreme heat, or in any hazardous manner.
- 4. Always replace both batteries at the same time with high quality alkaline batteries.
- 5. Install batteries with correct orientation. Incorrect polarity will damage the gauge. The negative (flat) end of each battery should be inserted first facing the battery holder spring.
- 6. Replace battery retainer and back cover, including the rubber gasket and reinstall the six screws.

Power-Up and Normal Operation

Your gauge is ready to use. It was factory calibrated just prior to shipment with batteries installed.

Press and hold the center power button for approximately 1 second. The display is tested.

The full-scale range in the factory default units is indicated. If the units were changed by the user, then the full scale range in the selected engineering units is displayed. The display test is briefly shown again.

The actual pressure and units are displayed. The gauge is ready for use and the pressure reading is updated approximately 3 times per second

At zero pressure, occasional flashing of the minus sign is normal and indicates the gauge is at zero pressure.



Display Backlighting Operation

Display backlighting can be turned on by momentarily pressing the power button whenever the gauge is on. This also restarts the auto shutoff timer. The backlighting will turn on for 1 minute and then automatically shut off. The factory default on-time is 1 minute, but in user configuration it can be set from 0 (disabled) to 255 minutes. The red LED display backlighting will not be apparent under bright lighting conditions.

Zero the Display

This applies to gauge reference models only. Absolute reference gauges do not use the zero feature since they read atmospheric pressure under normal conditions.

Be sure the gauge is in the normal operating mode. The gauge port must be exposed to normal atmospheric pressure with no pressure or vacuum applied.

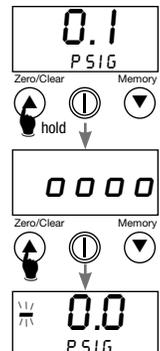
Press and hold the Zero/Clear button.

Continue to press the Zero/Clear button until 0000 is displayed.

Release the button. The gauge is now zeroed.

Occasional flashing of the minus sign with zero pressure/vacuum is normal.

The stored zero correction is erased when the gauge is shut off.



## Shutoff

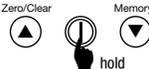
The auto shutoff timer starts when the gauge is powered and resets whenever any button is pressed. The factory default time is 5 minutes. The setup procedure allows setting it to a variety of times, or disabling it for on/off operation.

When an auto shutoff timer is used, the display indicates *OFF* five seconds prior to auto shutoff. Press the power button to keep the gauge on.

To shut off the gauge manually at any time, press and hold the center power button until the display indicates *OFF* (about 3 seconds) and then release.



If the gauge is set up without auto shutoff (on/off operation) it will stay on until manually shut off or until the batteries are depleted. Turn gauge off when not in use to conserve battery life.



## Error Indications

Attempting to zero the gauge with pressure greater than approximately 3% of full-scale pressure or vacuum applied will result in an error condition

The display will alternately indicate *Err 0* and the actual pressure.



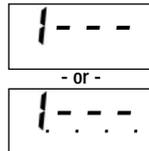
The gauge must be powered down to reset the error condition.

If excessive vacuum is applied to a pressure-only gauge, the display will indicate *-Err* until the vacuum is released. Applying vacuum to a gauge designed for pressure may damage the pressure sensor.



## Over Pressure Indications

If excessive pressure is applied (112.5% over range), an out-of-range indication of 1--- or 1--- will be displayed depending on model.



## Min/Max Memory

The gauge may be configured to capture any combination of maximum and/or minimum values. Only the configured values will be displayed when the memory button is pressed.

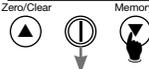
Depending on the user configuration, the readings may be erased when the gauge powers down or retained in memory.

The Min/Max readings are captured at the rate of 3 times per second. The readings are captured any time the gauge is on in normal operating mode. Note that if a brief pressure deviation occurs, it may not be captured. In many situations it may be advantageous to clear the Min/Max memory after your process is at normal operating pressure.

Press and release the Memory button to view the maximum stored value.



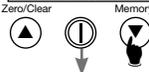
The center power button may be pressed at any time to return to the normal display mode.



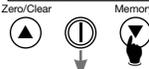
The gauge may be left in the maximum display mode if desired. The maximum reading will be continuously displayed, stored and updated.



Press and release the Memory button to view the minimum stored value.



The gauge may be left in the minimum display mode if desired. The minimum reading will be continuously displayed, stored and updated.



Press and release the center power button to return to the normal display mode.

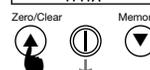


## Manually Clear Min or Max

While in the Max or Min display mode, a captured maximum or minimum value can be cleared.



Press and hold the Zero/Clear button while the value to be cleared is being displayed.



Release the button when *clr* is displayed.



To effectively use the minimum function it may be necessary to have the gauge at the normal operating pressure and then clear the minimum stored reading (usually zero).



Press and release the center power button to return to normal readings.

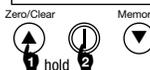


## Enter Gauge Configuration Mode

The gauge is designed to use a 4 digit pass code to enter the configuration modes. This is to prevent unauthorized changing of settings.



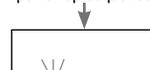
With the gauge off, press and hold the  $\blacktriangle$  button. Then press the center power button.



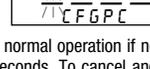
Release all buttons when the display indicates *CFG*. The gauge firmware version is also displayed.



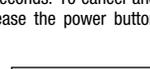
The gauge then goes through the normal power up sequence.



The display prompts for entry of the configuration pass code (*CFGPC*), with the first underscore blinking.



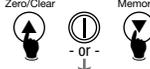
Note: The gauge will automatically revert to normal operation if no buttons are pressed for approximately 15 seconds. To cancel and return to normal operation, press and release the power button without entering any pass code characters.



Enter the pass code. 3510 is the factory default, but it is user-modifiable.



Use the  $\blacktriangle$  or  $\blacktriangledown$  buttons to set the left-most digit to 3.

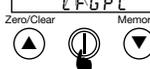


Press and release the power button to index to the next position. The 3 will remain, and the second position will be blinking.



Use the  $\blacktriangle$  or  $\blacktriangledown$  buttons to select 5.

Press and release the power button to index to the next position. 3 5 will remain, and the third position will be blinking.



Use the  $\blacktriangle$  or  $\blacktriangledown$  buttons to select 1.

Press and release the power button to index to the next position. 3 5 1 will remain, and the fourth position will be blinking.

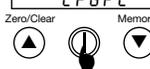


Use the  $\blacktriangle$  or  $\blacktriangledown$  buttons to select 0.

Press and release the power button to proceed with configuration procedures.



Note: If an incorrect pass code is entered, the gauge will return to the start of the pass code entry sequence.

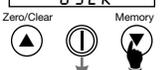


## Gauge Configuration—User or Factory

Upon successful pass code entry, the lower display will indicate *USER*.



If *USER* is not displayed. Press and release the  $\blacktriangledown$  button. With *USER* selected, the gauge configuration can be modified as described in the following sections.



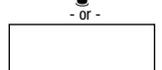
Press and release the power button to continue with *USER* configuration.



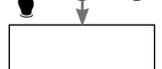
If Factory (*FCTRY*) is selected, the user configuration will be replaced by the configuration as it left the factory.



To select Factory, press and release the  $\blacktriangle$  button. The lower display will indicate *FCTRY*.



Press and release the power button to restore the factory configuration and restart the gauge.



## Min/Max Setup

After the center power button is pressed when in user configuration mode, the display indicates *MX/MN*.



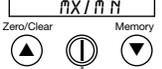
Use the  $\blacktriangle$  or  $\blacktriangledown$  buttons to select the desired configuration.



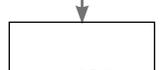
*MX/MN* to capture both maximum and minimum readings.



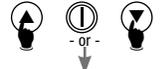
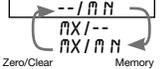
*--MN* to capture minimum readings only.



*MX--* to capture maximum readings only.

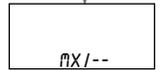


Press and release the power button to save the user configuration and move to the next setup parameter.



## Min/Max Setup—Auto or Manual Clear

After the center power button is pressed when in user *MX/MN* configuration mode, the upper display indicates *clr*.



Use the  $\blacktriangle$  button to select *AUTO* and the  $\blacktriangledown$  button to select *MAN*.



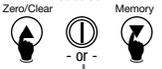
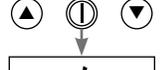
When the lower display indicates *MAN*, the maximum and/or minimum readings will be retained in memory after the gauge is powered off. The readings can be cleared manually.



When the lower display indicates *AUTO*, the maximum and/or minimum readings will be automatically cleared when the gauge is powered off.



Press and release the power button to save the user configuration and move to the next setup parameter.



Continued on Next Page >>

## Engineering Unit Selection

With the gauge in the user configuration mode, the upper display will be blank with the engineering units in the lower display.

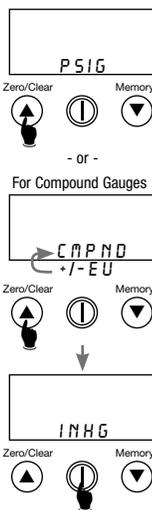
Use the ▲ and ▼ buttons to navigate through the list of engineering units. Available engineering units depend on the sensor range.

If the gauge was ordered as a compound gauge, the lower display will indicate +/-EU or CMPND.

Selecting CMPND will set the gauge for inHg for vacuum and PSIG for pressure.

Selecting +/-EU and then pressing the center button will allow selection of engineering units.

When the desired units are displayed, press and release the power button to save your selection and move to the next parameter.



## Auto Shutoff Time Selection

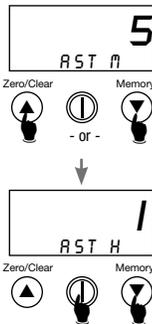
The auto shutoff time is shown on the upper display. The lower display will indicate AST M if the time displayed is in minutes or AST H if it is in hours.

Use the ▲ and ▼ buttons to select 0 (manual shutoff), 1, 2, 5, 10, 15, 20, or 30 minutes, or 1, 2, 4, or 8 hours.

A setting of zero disables the auto shutoff timer. This requires using the power button to shut the gauge off.

If the gauge was ordered with a custom shutoff time it will become unavailable if the time is changed. Reset the gauge to the original factory configuration as described previously to restore the custom time.

When the desired time is displayed, press and release the power button to save your selection and move to the next parameter.



## Backlight Time Selection

The upper display will be blank. The lower display will indicate BL if the display backlight is enabled or NO BL if display backlight is disabled.

Use the ▲ button to enable backlighting and the ▼ button to disable backlighting. Press the power button to save the setting.

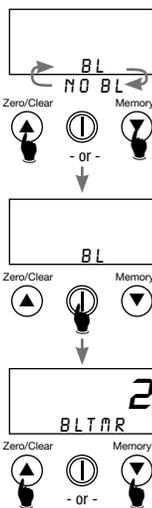
If NO BL was selected the user setup is complete and the gauge will restart and be ready for use with the new configuration.

If BL was selected the current backlight auto shutoff time is displayed in minutes. 1 minute is the factory default.

Use the ▲ and ▼ buttons to select the minutes for backlight shutoff time.

A setting of zero disables the auto shutoff timer and the backlight will be on whenever the gauge is on. The maximum setting is 255 minutes. The gauge auto shutoff time will override the backlight time.

When the desired time is displayed, press and release the power button to save your selection and restart the gauge.



## Setup Complete

Once you have cycled through the setup parameters (min/max setup, min/max memory, engineering units, shutoff time, backlight time), the gauge will restart with the new settings and be ready for use. The settings can be changed at any time by entering the pass code and following the setup sequence.

## Calibration

### Setup and Preparation

Gauges are calibrated at the factory using equipment traceable to NIST. Gauges are calibrated in an upright position at normal ambient temperatures (approx. 20°C). There is no need to calibrate the gauge before putting it into service unless the process temperature and gauge position deviate from normal.

Calibration should only be performed by qualified individuals using appropriate calibration standards and procedures. Calibration intervals depend on your quality control program requirements, although many customers calibrate annually.

The calibration system must be able to generate and measure pressure/vacuum over the full range of the gauge and should be at least four times more accurate than the gauge being calibrated.

A vacuum pump able to produce a vacuum of 100 microns (0.1 torr or 100 millitorr) or lower is required for vacuum gauges. Warning: application of vacuum to non-vacuum models will result in damage to the sensor.

Allow the gauge to acclimate to the calibration temperature for at least 60 minutes. Calibrate the gauge at the same temperature as the process with the gauge oriented in the same position.

Install fresh batteries before calibration.

### Entering Calibration Mode

With the gauge off, press and hold the ▼ button. Then press the power button. Release all buttons when the display indicates CAL.

The display begins by indicating the full-scale positive pressure rating of the gauge in the engineering units as configured by the factory, and then shows all display.

Before the gauge enters the Calibration Mode, the display initially indicates \_ \_ \_ \_ with the first underscore blinking, and with CALPC (calibration pass code) on the lower display.

Enter the 3510 pass code as described in the Configuration Pass Code section.

### Calibration Mode

The gauge enters and remains in the Calibration Mode until restarted manually or power is removed. Features not related to calibration are disabled and compound range models are set for the same engineering units for pressure and for vacuum.

The calibration may be performed in any of the available engineering units as well as percent (PCT).

For greatest accuracy, use the ▲ and ▼ buttons to select engineering units for calibration with highest resolution (highest number of display counts).

Press and release the Power button when the appropriate engineering units are displayed. Suggested units are listed below.

Sensor	Suggested units for calibration
15 PSI	775.7 MMHG or TORR
30 PSI	61.08 INHG
60 PSI	60.00 PSI
100 PSI	7.031 KG/CM2
200 PSI	5534 INH2O
300 PSI	610.8 INHG

The display will then indicate the currently applied pressure in the engineering units selected for calibration.

### ▲ and ▼ Button Operation

Each time one of the ▲ or ▼ buttons is pressed and released quickly, a small change is made to the digitized pressure signal. It may take more than one of these small changes to result in a single digit change on the display.

To make larger changes, press and hold the appropriate button. After about one second, the display will begin to change continuously. Release the button to stop. Then make fine adjustments by pressing and quickly releasing the buttons as previously described.

### Gauge Reference Pressure Gauges

Apply zero pressure by venting the gauge port to atmosphere. The character display will alternate between ZERO and CAL. Adjust for a display indication of zero using the ▲ and ▼ buttons.

Apply full-scale pressure. The character display will alternate between +SPAN and CAL. Adjust for a display indication of full-scale pressure using the ▲ and ▼ buttons.

Apply 50% full-scale pressure. The character display will alternate between +MID and CAL. Adjust for a display indication equal to 50% of full-scale pressure using the ▲ and ▼ buttons.

### Gauge Reference Vacuum Gauges

Apply zero pressure by venting the gauge port to atmosphere. The character display will alternate between ZERO and CAL. Adjust for a display indication of zero using the ▲ and ▼ buttons.

Apply full-scale vacuum. The character display will alternate between +SPAN and CAL. Adjust for a display indication of full-scale vacuum using the ▲ and ▼ buttons.

## Calibration—continued

Apply 50% full-scale vacuum. The character display will alternate between +MID and CAL. Adjust for a display indication equal to 50% of full-scale vacuum using the ▲ and ▼ buttons.

### Absolute Reference Gauges

Apply full vacuum to the gauge. The character display will alternate between ZERO and CAL. Press the ▲ and ▼ buttons to obtain a display indication of zero.

Apply full-scale pressure. The character display will alternate between +SPAN and CAL. Press the ▲ and ▼ buttons to obtain a display indication equal to full-scale pressure.

Apply 50% of full-scale pressure. The lower display will alternate between +MID and CAL. Press the ▲ and ▼ buttons to obtain an indication equal to 50% of full-scale pressure.

### Compound and Bipolar Gauges

In addition to the steps described above for pressure gauges, apply full-scale vacuum. The character display will alternate between -SPAN and CAL. Adjust for a display indication of actual applied vacuum using the ▲ and ▼ buttons.

For bipolar and -30.00inHg/+15.00psig compound range models only, apply 50% full-scale vacuum. The character display will alternate between -MID and CAL. Adjust for a display indication equal to 50% of full-scale vacuum using the ▲ and ▼ buttons.

### Save Calibration

Press and hold the power button until the display indicates - - - - then release the button to store the calibration parameters in non-volatile memory and restart the gauge.

Verify the pressure indications at 0%, 25%, 50%, 75% and 100% of full scale.

## User-Defined Pass Code Configuration

The factory default pass code 3510 may be changed to a different value for configuration and/or calibration.

### Configuration Pass Code

With the unit off, press and hold the ▲ button to view and/or change the user configuration pass code. Then press the Power button. Release all buttons when the display indicates CFG.

### Calibration Pass Code

With the unit off, press and hold the ▼ button to view and/or change the user calibration pass code. Then press the Power button. Release all buttons when the display indicates CAL.

### Change Pass Code Mode

Before the unit enters the view or change pass code mode, the display initially indicates \_ \_ \_ \_ with the first underscore blinking, and with CFGPC or CALPC on the character segments.

Note: The unit will automatically revert to normal operation if no buttons are operated for approximately 15 seconds. To cancel and return to normal operation, press and release the Power button without entering any pass code characters.

Enter access code 1220:

Use the ▲ and ▼ buttons to set the left-most digit to 1.

Press and release the Power button to index to the next position. The 1 will remain, and the second position will be blinking.

Use the ▲ and ▼ buttons to select 2.

Press and release the Power button to index to the next position. 1 2 will remain, and the third position will be blinking.

Use the ▲ and ▼ buttons to select 2.

Press and release the Power button to index to the next position. 1 2 2 will remain, and the fourth position will be blinking.

Use the ▲ and ▼ buttons to select 0.

Press and release the Power button to proceed.

Note: If an incorrect access code was entered, the gauge will return to the start of the access code entry sequence.

### Change Pass Code

Once the access code has been entered correctly, the display will indicate the existing user-defined pass code with CFGPC or CALPC on the character segments.

Press the ▲ or ▼ button to select the first character of the new pass code.

When the correct first character is being displayed, press and release the Power button to proceed to the next pass code character.

Repeat above until the entire pass code is complete.

To exit the User Defined Pass Code change mode, press and hold the power button.

Release the button when the display indicates - - - - to restart the gauge.